



A STEP-BY-STEP SEWING GUIDE

Double-Layer Bow Tie

A REMOVABLE DOUBLE-LAYER BOW TIE ON A 1-INCH BUCKLE COLLAR.

SMALL

10–14 inch neck category

FINISHED INSIDE
CIRCUMFERENCE

12 in

SMALL



MEDIUM

14–18 inch neck category

FINISHED INSIDE
CIRCUMFERENCE

16 in

MEDIUM



LARGE

18–22 inch neck category

FINISHED INSIDE
CIRCUMFERENCE

20 in

LARGE



GUIDE OVERVIEW

- 1 Overview
- 2 Size Chart
- 3 Materials + Cutting Chart
- 4 Prepare the Collar Outer Strip
- 5 Sew the Collar Tube
- 6 Turn + Press + Insert Webbing
- 7 Attach the Hardware
- 8 Sew the Bottom Bow Layer
- 9 Sew the Top Bow Layer + Assemble the Double Bow
- 10 Make the Slide Sleeve + Finished Product + QC

WHAT MAKES IT A DOUBLE-LAYER BOW TIE



1 in wide collar profile



Larger bottom bow + smaller top bow



Removable slide-on bow tie



Hidden webbing core for strength



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Size Chart

3 STOCK SIZES FOR A DOUBLE-LAYER BOW TIE COLLAR

Because this is a fixed-size collar, the finished inside circumference is the true collar size.

SIZE	NECK CATEGORY	FINISHED INSIDE CIRCUMFERENCE	COLLAR WIDTH	FINISHED BOTTOM BOW	FINISHED TOP BOW
SMALL	10–14 in neck category	12 in	1 in	4.5 in x 2.5 in	3.5 in x 2 in
MEDIUM	14–18 in neck category	16 in	1 in	5.25 in x 3 in	4 in x 2.25 in
LARGE	18–22 in neck category	20 in	1 in	6 in x 3.5 in	4.75 in x 2.5 in

FLAT OPEN VIEW



-  Double-layer bow slides onto the collar through the back sleeve.
-  All collars use a 1 in wide strap.

CLOSED VIEW (MEASURE HERE)



Measure the inside of the closed collar following the path shown.



SELLER TIP — Label and sell your collars by finished inside size: 12 in, 16 in, and 20 in.

Materials + Cutting Chart

USE 1-INCH HARDWARE AND 1-INCH WEBBING FOR ALL 3 COLLAR SIZES.

MATERIALS CHECKLIST

- ☐ Outer collar fabric
- ☐ Collar lining fabric
- ☐ Lightweight woven fusible interfacing
- ☐ 1 in nylon webbing
- ☐ 1 in side-release buckle set
- ☐ 1 in welded D-ring
- ☐ Bottom bow outer fabric
- ☐ Bottom bow lining fabric
- ☐ Top bow outer fabric
- ☐ Top bow lining fabric
- ☐ Matching thread
- ☐ Fabric clips or pins
- ☐ Press cloth / low-heat iron / ruler / fabric marker / scissors
- ☐ Sewing machine



COLLAR CUTTING CHART

SIZE	WEBBING	COLLAR OUTER STRIP	COLLAR LINING STRIP	COLLAR INTERFACING
SMALL	16 in x 1 in	17 in x 2.5 in	17 in x 2.5 in	17 in x 2.5 in
MEDIUM	20 in x 1 in	21 in x 2.5 in	21 in x 2.5 in	21 in x 2.5 in
LARGE	24 in x 1 in	25 in x 2.5 in	25 in x 2.5 in	25 in x 2.5 in

BOW CUTTING CHART

SIZE	BOTTOM BOW OUTER	BOTTOM BOW LINING	BOTTOM BOW INTERFACING	TOP BOW OUTER	TOP BOW LINING	TOP BOW INTERFACING	CENTER BAND	SLIDE SLEEVE
SMALL	5.25 in x 3.5 in	5.25 in x 3.5 in	5.25 in x 3.5 in	4.25 in x 2.75 in	4.25 in x 2.75 in	4.25 in x 2.75 in	3 in x 2 in	3 in x 2.25 in
MEDIUM	6 in x 4 in	6 in x 4 in	6 in x 4 in	4.75 in x 3 in	4.75 in x 3 in	4.75 in x 3 in	3.25 in x 2 in	3 in x 2.25 in
LARGE	6.75 in x 4.5 in	6.75 in x 4.5 in	6.75 in x 4.5 in	5.5 in x 3.25 in	5.5 in x 3.25 in	5.5 in x 3.25 in	3.5 in x 2.25 in	3 in x 2.25 in

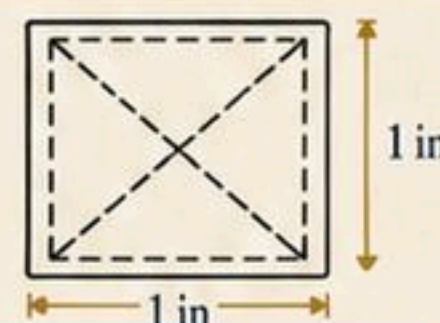
WHY THE SLIDE SLEEVE STAYS THE SAME

The slide sleeve fits every size because every collar is 1 in wide.



STITCHING

Use a 3.0 mm straight stitch and reinforce all hardware attachment points with strong 1 in x 1 in box-X stitches.



Prepare the Collar Outer Strip

STABILIZE THE COLLAR OUTER FABRIC BEFORE SEWING THE COLLAR TUBE.



- 1** Cut the collar outer strip and matching fusible interfacing to the size from the collar cutting chart.



- 2** Place the interfacing adhesive side down on the wrong side of the outer strip.



- 3** Fuse using a press cloth and low heat until the interfacing is fully bonded.



- 4** Let the strip cool flat, then trim any uneven edges.



RESULT: STABILIZED COLLAR OUTER STRIP



Reduced stretch



Smooth support



Ready to join
with lining



TIP — Use low heat and a press cloth so the collar fabric stays crisp while pressing.



A STEP-BY-STEP SEWING GUIDE

Sew the Collar Tube

JOIN THE COLLAR OUTER STRIP AND COLLAR LINING RIGHT SIDES TOGETHER.

- 1** Place the collar outer strip and the collar lining strip right sides together, aligned edge to edge.



- 2** Clip or pin the two strips together along both long edges.



- 3** Sew both long edges with a 1/4 in seam allowance. Leave both short ends open.



- 4** This is your inside-out collar tube with both long seams sewn and open ends.



TUBE CROSS-SECTION

Outer fabric side

Lining inner side

1/4 in seam
(both long edges)

Open center
ready to turn



TIP — Keep both long edges aligned so the finished collar stays even after turning.

Turn + Press + Insert Webbing

TURN THE COLLAR TUBE RIGHT SIDE OUT, FOLD THE SHORT ENDS, THEN INSERT THE WEBBING.

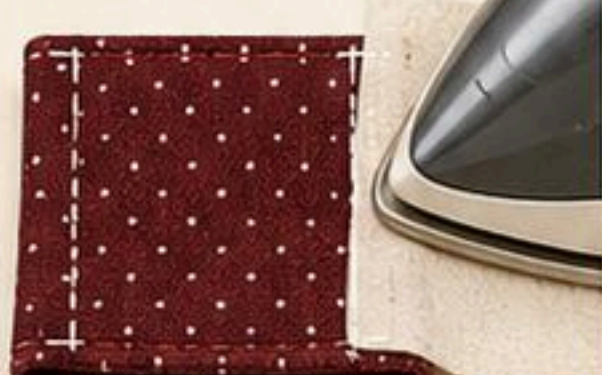
1

Turn the collar tube right side out and lightly press it flat.



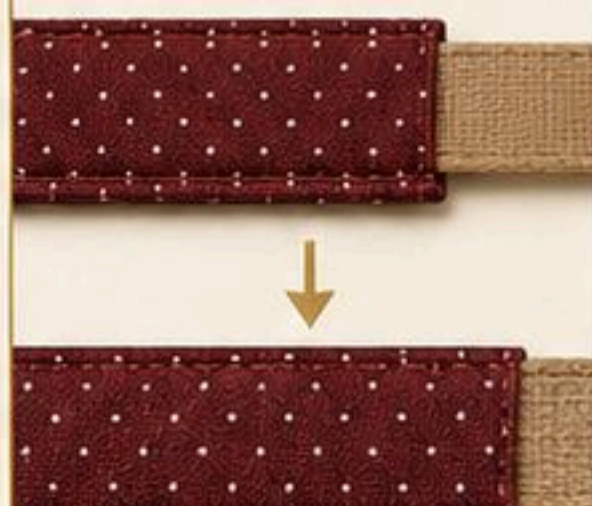
2

Fold both short ends inward by 1/2 in and press the turned-in ends flat using a press cloth.



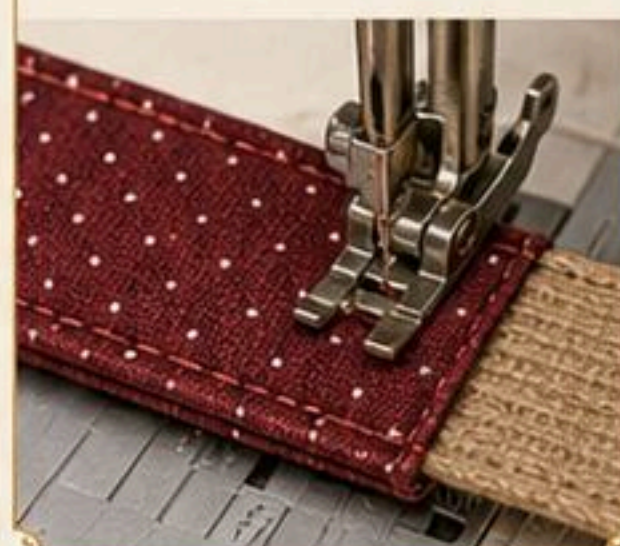
3

Slide the 1 in webbing inside the pressed tube and center it evenly.



4

Topstitch both long edges about 1/8 in from the edge to secure the tube around the webbing.



WEBBING CENTERED INSIDE



OUTER FACE



NEAT DOUBLE TOPSTITCHING



RESULT: COLLAR STRAP



Attach the Hardware

SECURE THE BUCKLE ENDS AND D-RING WITH STRONG BOX-X STITCHES.

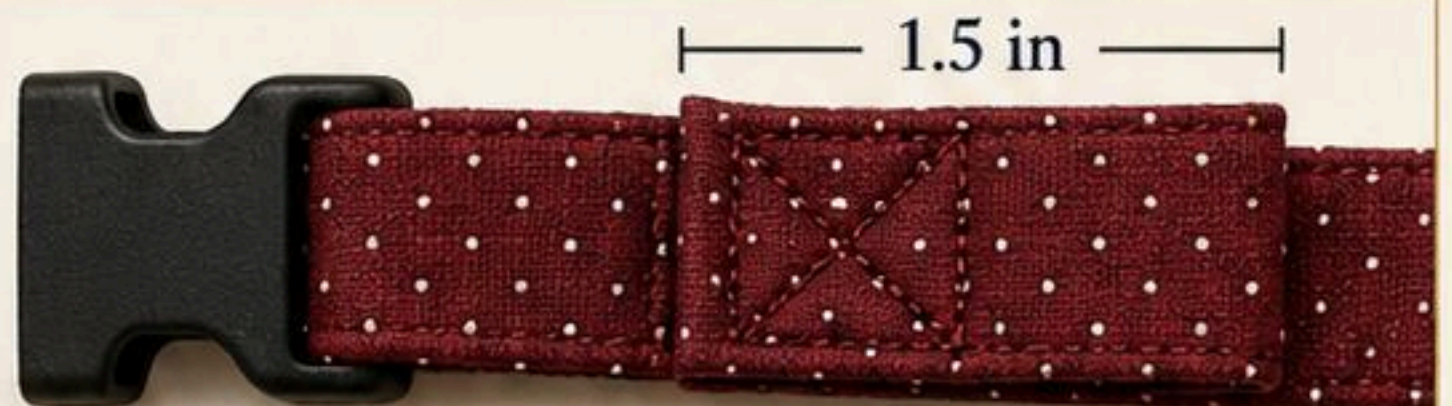
1

Slide one end of the covered collar strap through the male buckle slot.



2

Fold the tail back by 1.5 in and sew a 1 in x 1 in box-X through all layers.



3

On the other end, slide on the gold D-ring, then pass the strap through the female buckle slot, and fold the tail back by 2.5 in so the D-ring sits inside the loop.



4

Sew a final 1 in x 1 in box-X through the folded tail to secure the female buckle and D-ring.



Snap both buckle halves together and confirm the collar is not twisted.



KEEP ALL HARDWARE FACING THE SAME DIRECTION.

Sew the Bottom Bow Layer

CREATE THE LARGER BASE BOW FROM THE CUT OUTER AND LINING RECTANGLES.

- 1** Fuse interfacing to the wrong side of the bottom bow outer rectangle.



- 2** Place the bottom bow outer rectangle and bottom bow lining rectangle right sides together.



- 3** Sew around the rectangle with a 1/4 in seam allowance, leaving a 2 in turning gap on one straight side. Clip the corners.



— 2 in gap —

- 4** Turn right side out, press flat, topstitch the opening closed, then pinch the center into neat accordion pleats and tack the center.



RESULT: BOTTOM BOW LAYER



Larger foundation layer



Soft center pleats

Ready for top bow

TIP — Keep the bottom layer symmetrical because it will frame the smaller top bow.



A STEP-BY-STEP SEWING GUIDE

Sew the Top Bow Layer + Assemble the Double Bow

MAKE THE SMALLER TOP BOW, STACK IT ON THE BOTTOM LAYER, THEN WRAP THE CENTER BAND.

- 1** Sew the top bow layer the same way as the bottom layer, using the smaller top bow pieces.



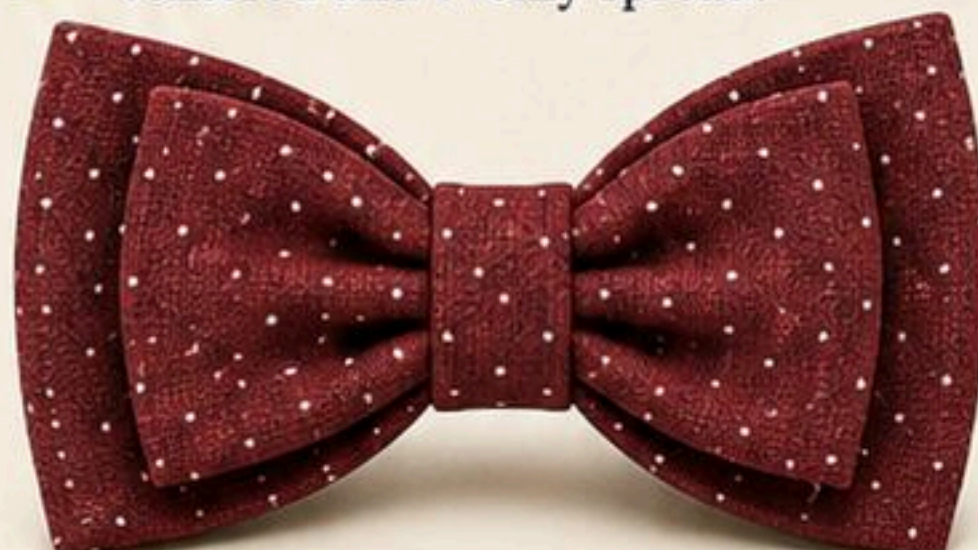
- 2** Center the top bow on the front of the larger bottom bow.



- 3** Wrap the center band around both bow layers, fold the short edges under, and stitch the band closed at the back.



- 4** Check that both layers are centered and evenly spread.



BOW BACK VIEW



LAYER CHECK

- ✓ Top bow centered
- ✓ Bottom bow visible evenly on both sides
- ✓ Center band snug but not crushing the shape

RESULT: DOUBLE-LAYER BOW





A STEP-BY-STEP SEWING GUIDE

Make the Slide Sleeve + Finished Product + QC

CREATE THE BACK SLEEVE, INSTALL THE BOW, AND CHECK THE FINAL PRODUCT.

- 1** Fold the slide sleeve strip right sides together and sew the short ends with a 1/4 in seam allowance to make a small loop.



- 2** Position the slide sleeve loop at the back of the completed double bow, under the center band.



- 3** Stitch the slide sleeve securely in place at the back so the bow can slide onto the collar.



- 4** Slide the finished bow onto the completed collar and center it on the front.



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10–14 inch neck category

FINISHED INSIDE
CIRCUMFERENCE

12 in

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16 in

MEDIUM



LARGE

18–22 inch neck category

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CIRCUMFERENCE

20 in

LARGE



QC CHECKLIST

- ☐ Box-X stitched at both collar hardware points
- ☐ Buckle snaps open and closed cleanly
- ☐ D-ring is welded and secure
- ☐ Bow slides on and off smoothly
- ☐ Center band is secure
- ☐ Sleeve is attached neatly at the back
- ☐ Inside circumference matches the size chart
- ☐ Topstitching is neat and even
- ☐ No raw edges visible

SELLER NOTES

- Stock this pattern in 3 finished collar sizes: 12 in, 16 in, and 20 in.
- Match the double bow size to each collar size.
- List it as a removable double-layer bow tie collar.
- Mention that the bow detaches for washing or style changes.
- Show front and back listing photos.



CARE — Spot clean the collar. Hand wash the bow. Air dry flat.